

Stainless Steel 17-4 PH Build Dispersion – As Sintered

Composition (%)		Standard
С	<0.07	
Cr	15.0-17.5	
Ni	3-5	
Cu	3-5	
Mn	≤1	
Nb + Ta	0.15-0.45	
Si	≤]	
Fe	Balance	
Physical Properties		Standard
Density	97% - 7.57 g/cm³	ASTM B311
Mechanical Properties		
Tensile Strength, Ultimate	990 MPa	ASTM E8 / E8M
Tensile Strength, Yield	775	ASTM E8 / E8M
Elongation (%)	6%	ASTM E8 / E8M
Modulus of Elasticity	196	ASTM E8 / E8M
Hardness HRC	30 - 36	ASTM E18 - 20
Shrinkage per Dimension	13±1%	
Curface Doughness (up Da)	N6-N9	
Surface Roughness (µm Ra)	110 110	
Elongation Test Graph 17-4 PH As Sintere	1	Standard ASTM E8 / E8M
Elongation Test Graph 17-4 PH As Sintered	As Sintered # 1	
17-4 PH As Sintered 1200 1000 1000 1000 1000 1000 1000 100	As Sintered # 1	
17-4 PH As Sintered 1200 1000 1000 1000 1000 1000 1000 100	As Sintered # 1	



Others		
MSDS Availability	EU, US	
Cartridge Weight	3Kg	
Storage Conditions	15-35°C, 50% relative humidity, non-condensing	
Suitable Protection	Wear suitable protective clothing, gloves and eye/face protection	
Risk Phrases	H20/H22: Harmful if inhaled or swallowed H37/37/38: Irritating to eyes, respiratory system and skin	
First Aid	Skin contact: rinse with large amounts of water and soap Refer for medical attention as necessary Do not use solvents or thinners	
Ingestion Inhalation	DO NOT induce vomiting. Get medical attention immediately	
Shelf Life	1 year	

All data provided herein is for information purposes only, is provided on an "as is" basis, without warranty of any kind, express or implied, and should not be relied upon or considered specific advice to any customer project. Any product and materials information provided herein is subject to terms and conditions as may be agreed upon by XJet in writing. All measurements, to the extent detailed, are based on internal testingmade on lab specimens by XJet or on its behalf, and the actual performance or results of any product may vary. XJet reserves the right to change the terms and conditions under which its products are offered at any time.